



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3697-041

Job Sheet 168877



Part No: D3697-041

Job Qty: 2 ea

Part Name: Tube Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/23/17

Job Tracking No:

Due Date: 12/3/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B IPP Rev:A 08-04-25 new issue DD verified by:EC IPP Rev:B 08-07-14 revB as per dwg DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/2/17	12/2/17	0.00	0.00	Start Up Large Fab-1		EL
130	Large Fab	2 pcs	12/2/17	12/2/17	0.00	7.14	Large Fab 2		EL
140	QC	2 pcs	12/2/17	12/2/17	0.00	0.00	QC9		CPC
150	QC	2 pcs	12/2/17	12/2/17	0.00	0.00	QC5		CPC
160	HandFinish	2 pcs	12/3/17	12/3/17	0.00	0.52	HandFinish1		38 SDC ST3374
170	QC	2 pcs	12/3/17	12/3/17	0.00	0.00	QC3 QC7		38 SDC
180	Packaging	2 pcs	12/3/17	12/3/17	0.00	0.00	Packaging3		38 SDC
190	QC21-SA	2 Ea	12/3/17	12/3/17	0.00	0.00	QC21		21 FEB 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3697-3	Support Plate, LH	2 Ea (1 ea)	90-Start up Operation	
D3697-4	Support Plate, RH	2 Ea (1 ea)	90-Start up Operation	
D3797-1	Ground Plate	2 Ea (1 ea)	90-Start up Operation	
M6061T6T0.375W.049	6061-T6 Round Tube .375 X.049W	12 ft (6 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3697-3	2	7	0
	D3697-4	2	8	0
	D3797-1	2	4	0
	M6061T6T0.375W.049	12	93	0

Part Specifications

Specifications could not be found.

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DART
AEROSPACE
S018247

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Tube Assembly

PART NO: D3697-041

Original Serial #: S018247

Revision:

Operation: QC

Change No:

Mfg Date: 12/06/17

Job No: 168877